What is claimed is:

1. An epoxy acrylate of formula (III)

$$Q = \begin{bmatrix} OM & OM \\ | & | \\ O - A - O - CH_2 - CH - CH_2 O - T - OCH_2 CH - CH_2 \end{bmatrix} L$$
 (III)

wherein

Q is hydrogen or a group of formula

OH CH -
$$R_2$$

| | | | - CH₂ - CH - CH₂ - OOC - C - R_1

 R_1 is -H or -CH₃, R_2 -H, -CH₃ or phenyl

T is the radical of an aromatic bifunctional compound, and

M is each independently hydrogen or a group of formula

R₁ and R₂ are as defined above,

- A is the radical of an aromatic bifunctional compound,
- n is an integer from 0 to 300, and
- L is a group of formula

or
$$-O-A-OM$$
,

with the proviso that in formula III not all radicals M may be simultaneously hydrogen or a group of formula

but at least 10 mol %, preferably 20-100 mol %, of the radicals M that are not present in the end groups Q and L denote a group of the above formula

OH
$$CH - R_2$$

 $| | | |$
- $CH_2 - CH - CH_2 - OOC - C - R_1$

wherein R₁ and R₂ are as defined above.

- 2. An epoxy acrylate of formula III according to claim 1, wherein R_1 is hydrogen or methyl and R_2 is hydrogen, methyl or phenyl.
- 3. An epoxy acrylate of formula III according to claim 1, wherein n is an integer from 0 to 50 and A and T are each independently of the other a linking group of formula

wherein R_4 and R_5 are each independently of the other -H or C_1 - C_4 alkyl and the phenyl radicals of said linking group are unsubstituted or bromine-substituted.

4. A process for the preparation of an epoxy acylate of formula (III) according to claim 1, which comprises reacting a postglycidylated epoxy resin of formula Π

$$E = \begin{bmatrix} OG & OG \\ & & \\ O-A-O-CH_2-CH-CH_2O-T-OCH_2CH-CH_2 \end{bmatrix} F \qquad (II),$$

wherein

E is hydrogen or a group of formula

O OG
$$|$$
 Or $|$ Or $|$

F represents the groups of formula - O - A - OG or

G is -H or the radical
$$-CH_2 - CH - CH_2$$
,

with the proviso that, in formula II, at least 10 mol % of the radicals G that are not present in the end groups E and F represent the group of formula

O
$$/$$
 \ , and - CH₂ - CH - CH₂

A, T, and n are as defined in claim 1,

with an ethylenically unsaturated monocarboxylic acid in the presence of a catalyst and a polymerisation inhibitor, at elevated temperature.

5. A carboxyl group-containing epoxy acrylate of formula IV

$$X = \begin{bmatrix} OW_1 & OW_1 \\ I & I \\ O-A-O-CH_2-CH-CH_2O-T-OCH_2CH-CH_2 \end{bmatrix} Y$$
 (IV)

wherein

X is hydrogen or a group of formula

- R₃ is the radical of a cyclic anhydride of a polycarboxylic acid after removal of the anhydride radical,
- W₁ is hydrogen or a group of formula

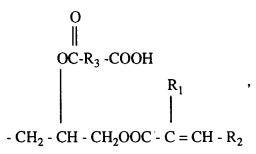
O
$$\parallel$$
 or $-C - R_3 - COOH$

OW₂ R_1 \parallel $-CH_2 - CH - CH_2OOC - C = CH - R_2$

$$W_2$$
 is -H or the group $\begin{vmatrix} O \\ \parallel \\ -C-R_3-COOH \end{vmatrix}$, and

Y is the group of formula $-O-A-O-W_1$ or

wherein the symbols A, T, R_1 , R_2 , R_3 and n are as defined in claim 1, with the proviso that, in formula IV, at least 10 mol % of radicals W_1 that are not in the end groups X and Y are a group of formula



wherein R_1 and R_2 are as defined in claim 1 and R_3 is as defined in claim 5.

- 6. A process for the preparation of a carboxyl group containing expoxy acrylate of formula IV as claimed in claim 5, which comprises reacting an epoxy acrylate of formula III as claimed in claim 1 with a cyclic anhydride of a polycarboxylic acid, in the absence or presence of a catalyst and of a polymerisation inhibitor, at elevated temperature.
- 7. A method for preparing photoresist formulations comprising the use of an epoxy acrylate of formula III as claimed in claim 1 as acrylate component.
- 8. A method for preparing photoresist formulations comprising the use of a carboxyl group-containing epoxy acrylate of formula IV as claimed in claim 5 as acrylate component.